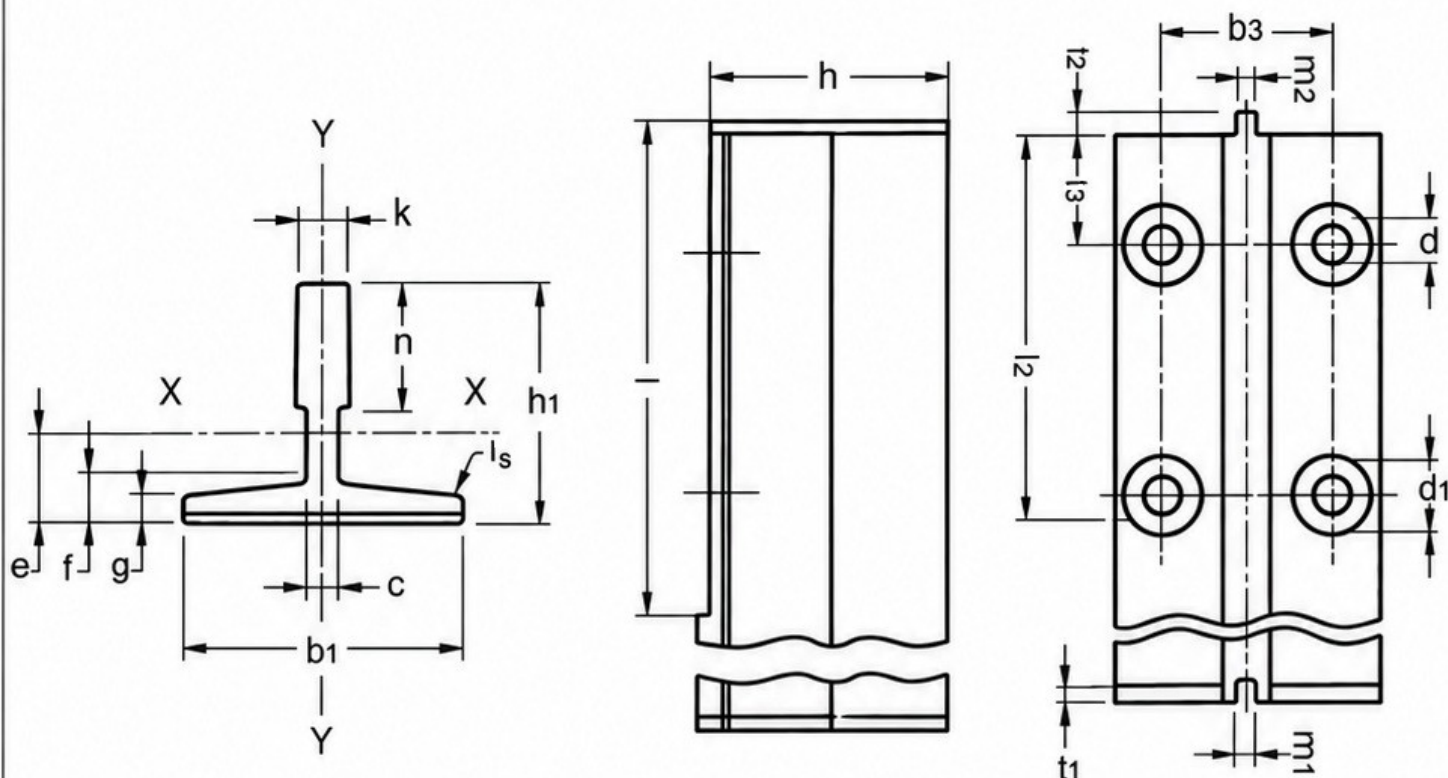


Wymiary i tolerancje prowadnic



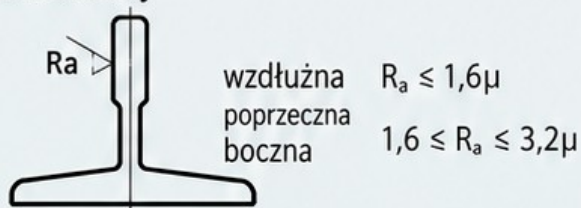
Profil	Parametr	h1 [mm]	h [mm]	k [mm]	n [mm]	m1 [mm]	m2 [mm]	t1 [mm]	t2 [mm]	l [mm]	d [mm]	d1 [mm]	b3 [mm]	l2 [mm]	l3 [mm]
T70-1/B	Tolerancja	±0.75	±0.05	+0.05 0	+3 0	+0.03 0	0 -0.03	±0.1	±0.1	+3 0			±0.2	±0.2	±0.2
	Wymiar	65	64	9	34	3	2.95	3.5	3	128	13	26	42	105	25
T89/B	Tolerancja	±0.75	±0.05	+0.05 0	+3 0	+0.03 0	0 -0.03	±0.1	±0.1	+3 0			±0.2	±0.2	±0.2
	Wymiar	62	61	15.88	33.4	6.4	6.37	7.14	6.35	156	13	26	57.2	114.3	38.1
T90/B	Tolerancja	±0.75	±0.05	+0.05 0	+3 0	+0.03 0	0 -0.03	±0.1	±0.1	+3 0			±0.2	±0.2	±0.2
	Wymiar	75	74	16	42	6.4	6.37	7.14	6.35	156	13	26	57.2	114.3	38.1

Parametry techniczne obrabianych przewodnic szybowych

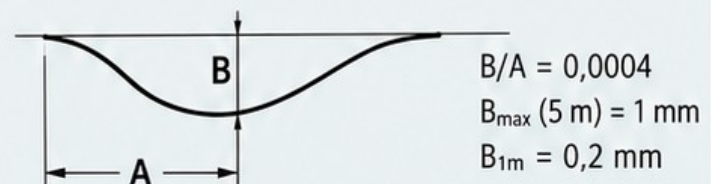
Oznaczenie	S	q_1	e	I_{xx}	W_{xx}	i_{xx}	I_{yy}	W_{yy}	i_{yy}
	[cm ²]	[kg/m]	[cm]	[cm ⁴]	[cm ³]	[cm]	[cm ⁴]	[cm ³]	[cm]
T70-1/B	9.51	7.47	2.04	41.3	9.24	2.09	18.65	5.35	1.4
T89/B	15.7	12.3	2.02	59.52	14.25	1.95	52.4	11.8	1.83
T90/B	17.3	13.55	2.61	102	20.87	2.43	53	11.8	1.75

Inne kluczowe parametry kontroli jakości

Chropowatość powierzchni roboczej



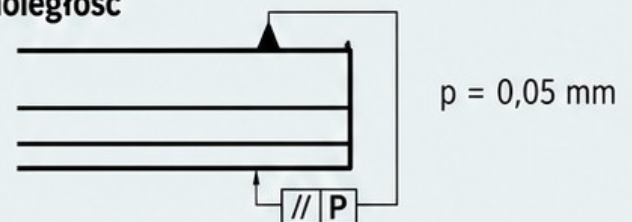
Prostoliniowość



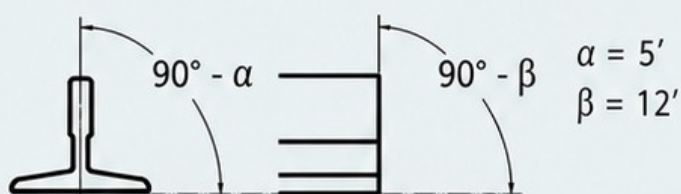
Skreślenie



Równoległość



Prostopadłość



Współosiowość pióra i rowka

